



# Properties and Applications of Nanodiamond Nanocomposite

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## Abstract:

Nanodiamond is a unique zero-dimensional nanocarbon structure having high surface areas, mechanical features, optical properties, electronic properties, chemical properties, and tunable surface characteristics. Several techniques involving high pressure and temperature have been used for the synthesis of micro- and nano-crystalline diamond particles. Surface doping and introduction of functional groups may help to alter the optical, electronic, mechanical, and chemical properties of nanodiamond structures. Owing to non-toxicity and biocompatibility, nanodiamond-based nanocomposites are suitable for biomedical applications such as bioimaging, drug delivery, and tissue engineering. Other technological applications of nanodiamond nanocomposites are for mechanical and thermal solicitations, and electrical and electrochemical applications.

**Keywords:** Nanodiamond; nano-crystalline; electronic; biomedical

Received: July 29, 2018; **Accepted:** September 30, 2018; **Published:** October 13, 2018

**Competing Interests:** The author has declared that no competing interests exist.

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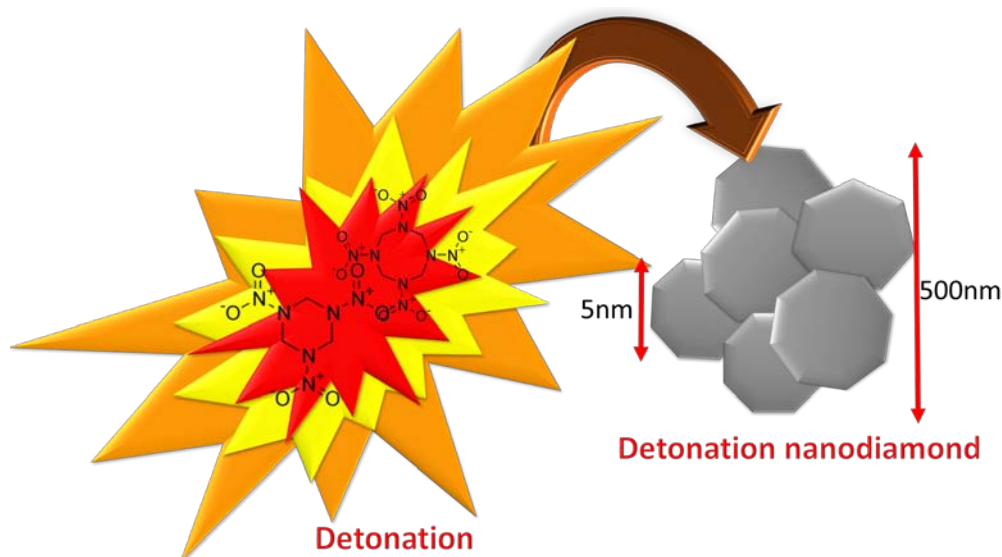
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## 1. Introduction

Nanodiamond (ND) is a member of diverse nanocarbon family [1]. Individual nanodiamond nanoparticle has size of 4-5 nm. Shape of nanodiamond nanoparticles is spherical or elliptical. ND surface consists of variety of functional groups such as phenols, carboxylic acid, sulfonic acid, hydroxyl, epoxide groups, etc. [2, 3]. Nanodiamond was produced by detonation method in 1960s [3]. Detonation synthesis of nanodiamond involves mixture of trinitrotoluene and hexogen or octogen. The major breakthroughs about ND were found in 1990s [4, 5]. Nanodiamond have advantages of inexpensive and large-scale synthesis, facile surface functionalization, non-toxicity, biocompatibility, and excellent mechanical (hardness), optical, electronic, and thermal characteristics [6, 7]. Initially, nanodiamond nanoparticles have been used in polishes and engine oil additives to enhance lubrication. Polymer-based nanodiamond nanocomposite possess several advance strength applications [8]. These nanocomposite have also been utilized in electrical and electrochemical applications [9]. Nanodiamond nanoparticles of ~5 nm possess large accessible surface and tailorable surface chemistry to be employed in drug delivery. Fluorescent nanodiamond nanocomposite have found application for biomedical imaging [10]. Moreover, nanodiamond possess less toxicity compared with other carbon nanoparticles, so has been efficiently used in biomedical imaging, drug delivery, and nanomedicine. Here, purity of nanodiamond, alteration in surface chemistry, dispersability in matrix, and nanocomposite composition affect the overall nanomaterial properties and end application.

## 2. Synthesis of nanodiamond

Naturally, nanodiamond nanoparticles are present in planetary systems like stars due to cosmic sources. The most important method for the synthesis of nanodiamond is detonation synthesis (Fig. 1). In this method, 60 wt.% explosive i.e. trinitrotoluene ( $C_6H_2(NO_2)_3CH_3$ ) and 40 wt.% hexogen ( $C_3H_6N_6O_6$ ) are detonated in metallic chamber at high atmosphere 4500 K ( $N_2$ ,  $CO_2$ ,  $H_2O$ ).

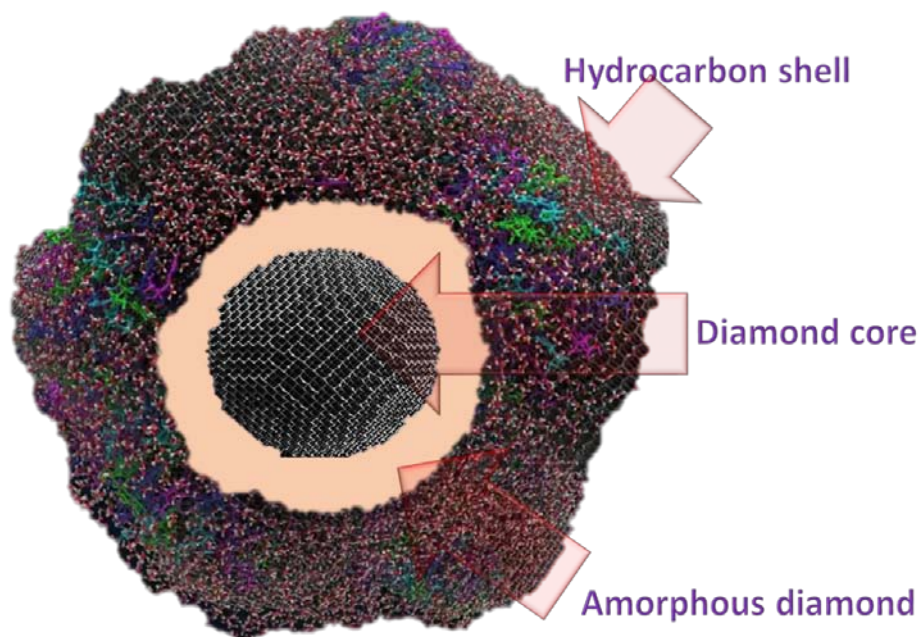


**Fig. 1** Detonation synthesis of nanodiamond.

After detonation process, diamond soot is collected from the chamber. The product is the mixture of nanodiamond particles and graphitic carbon forms [11, 12]. Liquid carbon clusters of 1-2 nm may be observed. Purification techniques have also been used to get rid of impurities. Among other techniques, plasma-assisted chemical vapor deposition (PACVD), laser ablation, ball milling, autoclave synthesis, ion irradiation of graphite, etc. have been used [13, 14]. Properties and applications of nanodiamond obtained with size of 2-10 nm have been focused in literature [15].

### 3. Properties of nanodiamond

Nanodiamond is actually a mixture of  $sp^2$  and  $sp^3$  carbon atoms (Fig. 2). There are three notable parts of nanodiamond structure (i) core of nanodiamond nanoparticle consisting of  $sp^3$  hybridized carbon; (ii) inner shell of  $sp^2$  hybridized carbon around core; and (iii) outer surface with functional groups. Nanodiamond has spherical or elliptical shape [16]. It has capability to deliver bulk diamond properties at nanoscale. ND possess superior Young's modulus, hardness, optical properties, fluorescence, chemical stability, thermal conductivity, and biocompatibility. Electronic properties of nanodiamond have been studied using x-ray absorption near-edge studies. Quantum confinement effects were also observed ~5 nm. Nanodiamond band gap was found smaller than diamond with broad luminescence of 380-520 nm. Fluorescence effects of nanodiamond have been found significant in high-resolution magnetic sensing, resonance energy transfer, and biomedical imaging. Biocompatibility and non-toxicity render them useful for drug delivery and nanomedicine. Another important way to enhance the properties of nanodiamond is compositing [18-25]. For polymeric nanocomposite formation, solubility behavior of ND is definitely important [26-31]. A comparative effect of various solvents on the solubility behavior of nanodiamond is given in Table 1. Properties of polymer/ND nanocomposite greatly vary compared with the polymer/CNT and polymer/graphene nanocomposite [32-41].



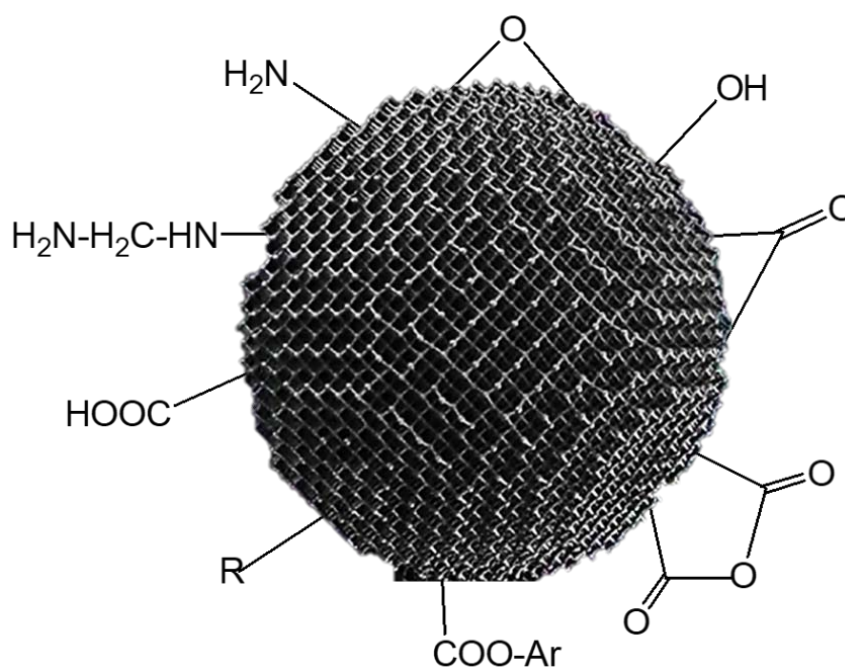
**Fig. 2** Structure of nanodiamond.

**Table 1** Solubility behavior of ND in various solvents.

Solvent	Nanodiamond (mg/L)	Functional-ND (mg/L)
Tetrahydrofuran	>5	>50
Chloroform	~5	<45
Ethanol	>20	<50
Water	>20	<50

#### 4. Surface modification of nanodiamond

Surface chemistry of nanodiamond nanoparticle is quite difficult to understand. Carboxylic groups (ND-COOH), hydroxyl group (ND-OH), aldehyde (ND-CHO), carbonyl (ND-C=O), nitrogen containing groups (ND-NH<sub>2</sub>, ND-C•N), and several additional groups (ND-C-F, ND-CH) are present on nanodiamond surface [42, 43]. Carboxylic, carbonyl, and hydroxyl groups can be generated on ND surface using strong acids. Heating in NH<sub>3</sub> may generate nitrogen containing functionalities on ND surface. Heating in the presence of Cl<sub>2</sub> and F<sub>2</sub> may also introduce relevant functionalities on nanodiamond. Thus, wide range of surface groups can be fashioned on nanodiamond using wet chemistry (Fig. 3).

**Fig. 3** Surface modification of nanodiamond.

## 5. Application areas of nanodiamond nanocomposite

### 5.1 Nanocomposite: Mechanical and thermal solicitations

Superior mechanical and thermal properties of nanodiamond render them excellent nanofiller material for nanocomposite. Mechanical strength, wear resistance, adhesion, thermal stability, and thermal conductivity have found to improve with nanofiller loading in polymers [44]. Improvement in mechanical and thermal degradation properties need well-dispersed and functionalized nanodiamond reinforcement. Mechanical properties of epoxy/ND and poly(vinyl alcohol)/ND nanocomposite have been improved with small amount of nanodiamond [45]. Young's modulus of nanodiamond may increase several times compared with the neat polymer. Interfacial interaction between matrix/nanofiller may also improve nanodiamond dispersion. Hence, further improvement in mechanical properties can be observed using modified nanodiamond nanofiller. Polymer/nanodiamond nanocomposite with enhance mechanical and thermal properties is a rapidly growing area of research. Fig. 4 shows applications related to improved mechanical and thermal properties of polymer/nanodiamond nanocomposite. These nanocomposite with dispersed nanodiamond have been developed using various techniques, and are desirable for advance future applications.

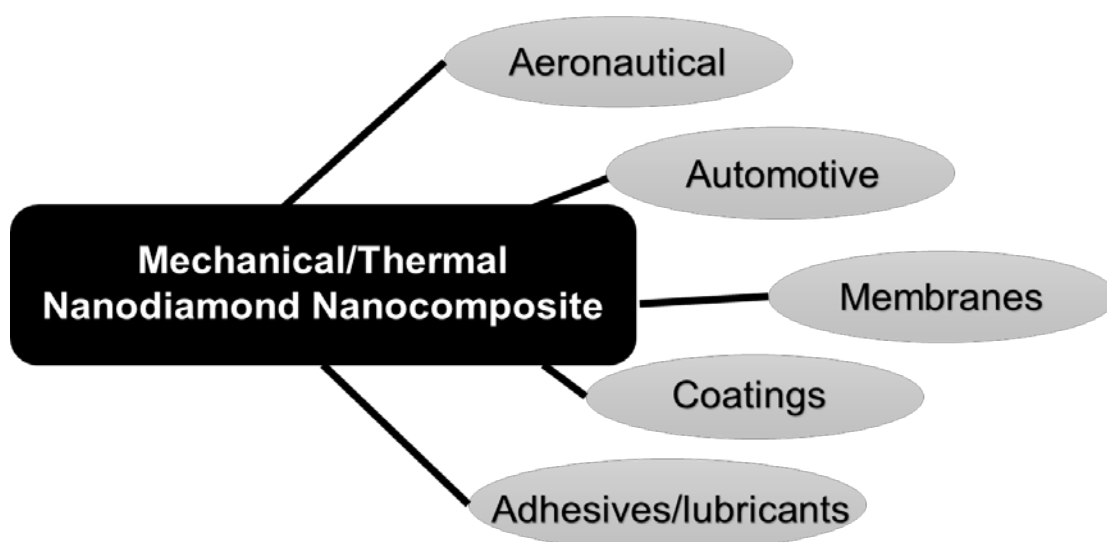


Fig. 4 Applications of polymer/nanodiamond nanocomposites.

### 5.2 Electrical and electrochemical applications

Electrical and electrochemical properties of nanodiamond and polymer/ND nanodiamond have been used for various applications [46]. Nanodiamond coated electrodes have been applied in sensors. Nanocomposite-based on nitrogen-doped detonation nanodiamond has been used in quantum computing, quantum coherent devices, semiconductor device, and microelectromechanical systems (MEMS) [47, 48]. Nanocrystalline diamond nanocomposite has been analyzed using Raman scattering spectroscopy, electrochemical response, scanning electron microscopy, and cyclic voltammetry measurements. Boron doped nanodiamond has also been used in these materials. The polymer/ND may have high capacitance values of 230-990  $\mu\text{Fcm}^{-2}$ .



### 5.3 Biomedical applications

The detonation nanodiamond has recently been focused as promising material for biomedical applications. Nanodiamond-based materials are capable of meeting several biomedical requirements [49, 50]. Polymer/nanodiamond nanocomposite have fine biocompatibility, so used in tissue scaffolds and surgical implants. They are used to form mechanically robust implants. Hardness and Young's modulus of such bioimplants have been found closer to natural human bone. Polymer/nanodiamond nanocomposite act as platform for growth of protein-coated materials [51]. These nanocomposite has been employed to deliver drugs and biologically active molecules owing to biocompatible and bioresorbable nature. Drug delivery podium involves ability to carry broad range of therapeutics, dispersability, and scalability in desired medium. These materials also have potential for bioimaging.

## 6. Conclusion

Nanodiamond is an important type of nanocarbon. It has been prepared using various techniques. Owing to exceptional optical, electronic, and mechanical properties, nanodiamond forms rapidly growing field of nanocomposite. This review addresses basic knowledge about structure, properties and applications of nanodiamond and ND-derived nanocomposite. ND is a promising nanofiller candidate for technical applications demanding improved mechanical and thermal stability. Conducting polymer/ND nanodiamond offers applications in electronic devices, quantum coherent devices, semiconductor devices, and microelectromechanical devices. Polymer/nanodiamond nanocomposite also found potential in tissue engineering, drug delivery, bioimaging, etc. However, these materials offer great challenges and potential for future research in this field.

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